

SPOOLKING 24D-L

Spool gun solution for aluminum welding



Standard unit includes

- ▽ 25FT cable assembly
- ▽ Drive rolls for .03-.04(0.8-1.0) Al wire. U groove .
(Order No 07NS1005)

Optional

- ▽ V groove drive roller for 0.023 /0.030in (0.6/0.8mm) wire.
(Order No 7NS1004)
- ▽ Drive rolls for .045(1.2) Al wire. U groove.
(Order No 07NS1006)
- ▽ Drive rolls for .045(1.2) steel wire . V groove.
(Order No 07NS1007)



The spool gun is the best solution in any application where the MIG power source can't be brought near to the work. The Spoolking 24D-L modular gun is a professional spool gun great for welding carbon steel, stainless steel or aluminum, using solid wire (.023-in to .045-in).

The potentiometer integrated into the handle, simplifies welding operations by granting a continuous wire feed speed control . The wire feeder speed control increases deposition rate and welding speed with no consumable waste.

Process:

- ▽ MIG (GMAW)
- ▽ Flux Cored (FCAW)

Applications:

- ▽ Car body repairs (aluminums welding)
- ▽ Small marine repairs
- ▽ Building
- ▽ Light carpentry
- ▽ Mig welding operations far from the power source

Quick specification

Order No	Model	Capacity	Wire size	Spool size	Wire speed	Cooling method	Consumables
07NS1000	SPOOLKING24D-L	50-300A	.023-.045	Φ4"x1.75	315-630ipm	Air cool	Tweco 1 diffuser: 51 tip: 11-30 nozzle: 21-50