



**FC25-WL wireless foot control
for Pulsewave200**

Operating Instructions

Part No: 07002515

Manufactured at



Certified Facility

MALO WELDING PRODUCTS LTD.

271, Amber Street, Unit#10, Markham, ON L3R 3J7

Tel: 1 866 686 5088

Fax: 1 866 686 5090

www.weldking.com

Printed January 19, 2015

SECTION 1 OPERATING INSTRUCTIONS



Figure 1.1

1- Synchronize with machine

- 1) Press down the four-way Encoder knob while turn the machine on.
- 2) Continue press down the four-way Encoder knob for 2-4s until the digital meter is off. Synchronization need to accomplish in 10s after the digital meter is off.
- 3) Press the foot pedal, the digital meter in the machine will flick twice to indicate the synchronization is successful.
- 4) Turn the machine off and on again.
- 5) During operation, the penal control is still functional but the foot pedal has higher priority level.
- 6) When FC25-WL idles for 12 seconds, it will automatically go into “sleep” mode. Only panel control is active when FC25-WL is in “sleep” mode. Any operation on the remote control will “wakeup” it and resumes control of the machine.
- 7) There is the on-off switch located beside the battery cover in the bottom of FC25-WL foot pedal (see Figure 1.2) to turn the device on and off.

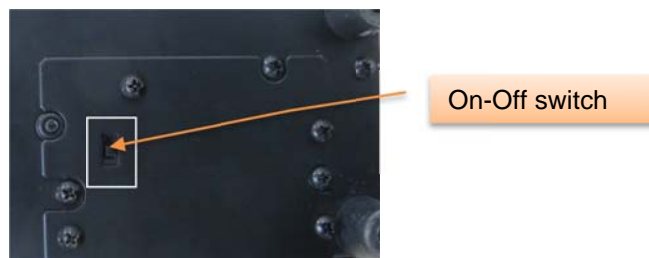


Figure 1.2